

ENGINEERING REPORT ON CONTROL EQUIPMENT

Section III Page 21

Oct. 1, 1926

STANDARD DRUM CONTROLLERS

GENERAL

From time to time improvements have been made in our standard controllers. As these improvements frequently affect the interchangeability of parts, it is usually necessary to change the form letters of the standard controller. In each instance that the interchangeability of parts is effected, careful consideration is given to its bearing on the repair of parts that our customers will have to carry in their storehouse. Oft times, improvements are deferred for this reason. Other times, they are not incorporated in the controller because we feel that the improvement is not of sufficient value to warrant the additional parts that the customer will have to stock.

STANDARD FOUR MOTOR CONTROLLERS

K-35 CONTROLLER

The K35 controller is an outstanding example of the extended improvements with have been made in the standard line. The K35-JJ controller is fitted with arc suppressor plates, lap type burning tips, improved reverse fingers and in the frame casing cable troughs at each side with a large opening at the bottom, are provided.

The K35-KK is like the K-35 JJ in all respects except that the frame and cap plate castings where a lighter alloy has been used, resulting in a reduction of sixty-five pounds in the weight of the controller.

K-75 CONTROLLER

The K-75 controller has been designed to supersede all forms of K-35 controllers up to a capacity of four 50 h.p. motors. A complete description of this controller is found in Apparatus Sales Advice No. RY-2.86.

K64 CONTROLLER

The K-64 controller replaces the K-34. As the demand for controllers of this capacity is very limited, a stock of parts for only one kind (K-64) is maintained.

The difference between the K-34 and K-64 controllers is in the current carrying parts which give greater capacity than the former. They have overall dimensions and are very similar in appearance.

The standard form is K-64-D. It differs from the K-64 (former standards) in having the terminals arranged so that the controller may be modified, to use it on a metallic circuit, by disconnecting some of the cables. A second difference is the segments engaging with the R fingers are held by two segment screws, while those in the form BR are held by a single screw and dowel. A third difference is the segments engaging the fingers other than first point, are extended nearer to the "off" position than those in the form BR.

ENGINEERING REPORT ON CONTROL EQUIPMENT

Section III Page 22

Oct. 1, 1926

This controller is fitted with arc suppressor plates. It is arranged for the easy installation of the LB handle and has the "lap" type of burning tip.

While it may be used without a line breaker, we are confident our customers will be much better satisfied with the operation when one is used.

TWO MOTOR CONTROLLERS

K-63 CONTROLLER

This is the safety car controller, and the K63-BR has long been standard. It is now superseded by the K63-G. This differs from the K-63-BR in the addition of two main fingers and corresponding segments which give three breaks in the R4 wire during the transition from series to parallel.

Complete controllers are interchangeable, that is, a K-63-BR controller may be installed on one end of a car and a K-63-G on the other end.

K-68 CONTROLLER

This is the new name for the old K-36 controller. It differs from the K-36 controller in having four points in series and three in parallel as well as a different angular spacing of the other notches. Ferrules are used on all incoming cables. The reverse fingers are duplicates of those used in the K36 car controller, K63-BR with reverse cylinder and finger base to accommodate this finger.

The reverse pawl pin provided with a bearing on each side of the pawl casting.

Main pawl has a 7/8" case hardened roller.

The lower arc deflector hinge is rounded off to clear the cable better.

The main frame has a larger hole in the bottom so that cables may be readily taken out.

Main cylinder bearings in cap plate and frame have renewable alloy bushings.

The K-68 controller with alloy frame and cap plate is known as the K-68_C and weighs 80 pounds less than the K68-A with cast iron frame.

ENGINEERING REPORT ON CONTROL EQUIPMENT

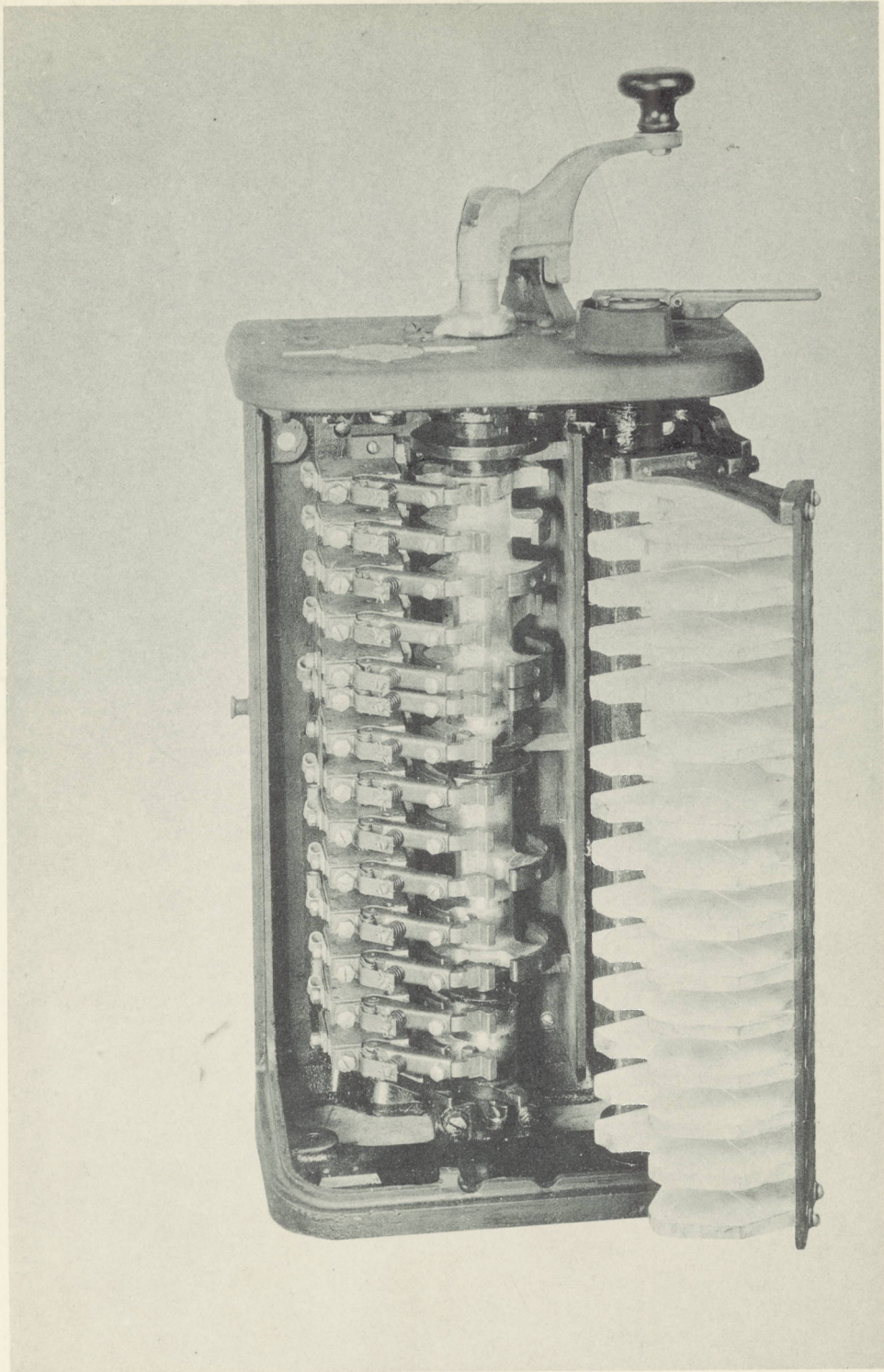
Section III Page 23

Oct. 1, 1926

TYPE K CONTROLLERS FOR 600 VOLT SERVICE WITH MAXIMUM

PEAK OF 750 VOLTS

| Type | No. of Motors | Maximum Allowable Capacities Of Each Motor (Neither To Be Exceeded) | | Number of Points | | Approx. Wt. In. Lb. | Remarks |
|------|---------------|---|---------------------------|------------------|----------|---------------------|---|
| | | Hourly Rating on 600 V. | Continuous Rating Amperes | Series | Parallel | | |
| K-75 | 4 | 50 | 50 | 5 | 3 | 145 | |
| K-35 | 4 | 65 | 60 | 5 | 3 | 270 | |
| K-68 | 2 | 70 | 66 | 4 | 4 | 225 | |
| K-39 | 2 | 70 | 66 | 4 | 4 | 230 | For metallic return circuit. |
| K-40 | 4 | 65 | 60 | 5 | 3 | 280 | For metallic return circuit. |
| K-51 | 2 | 70 | 66 | 5 | 4 | 250 | For field control motors. |
| K-63 | 2 | 40 | 39 | 4 | 3 | 135 | |
| K-64 | 4 | 110 | 105 | 6 | 4 | 450 | Replaces K-34 |
| K-67 | 8 | 40 | 35 | 5 | 3 | | Furnished only with line breaker and separate reverser. |



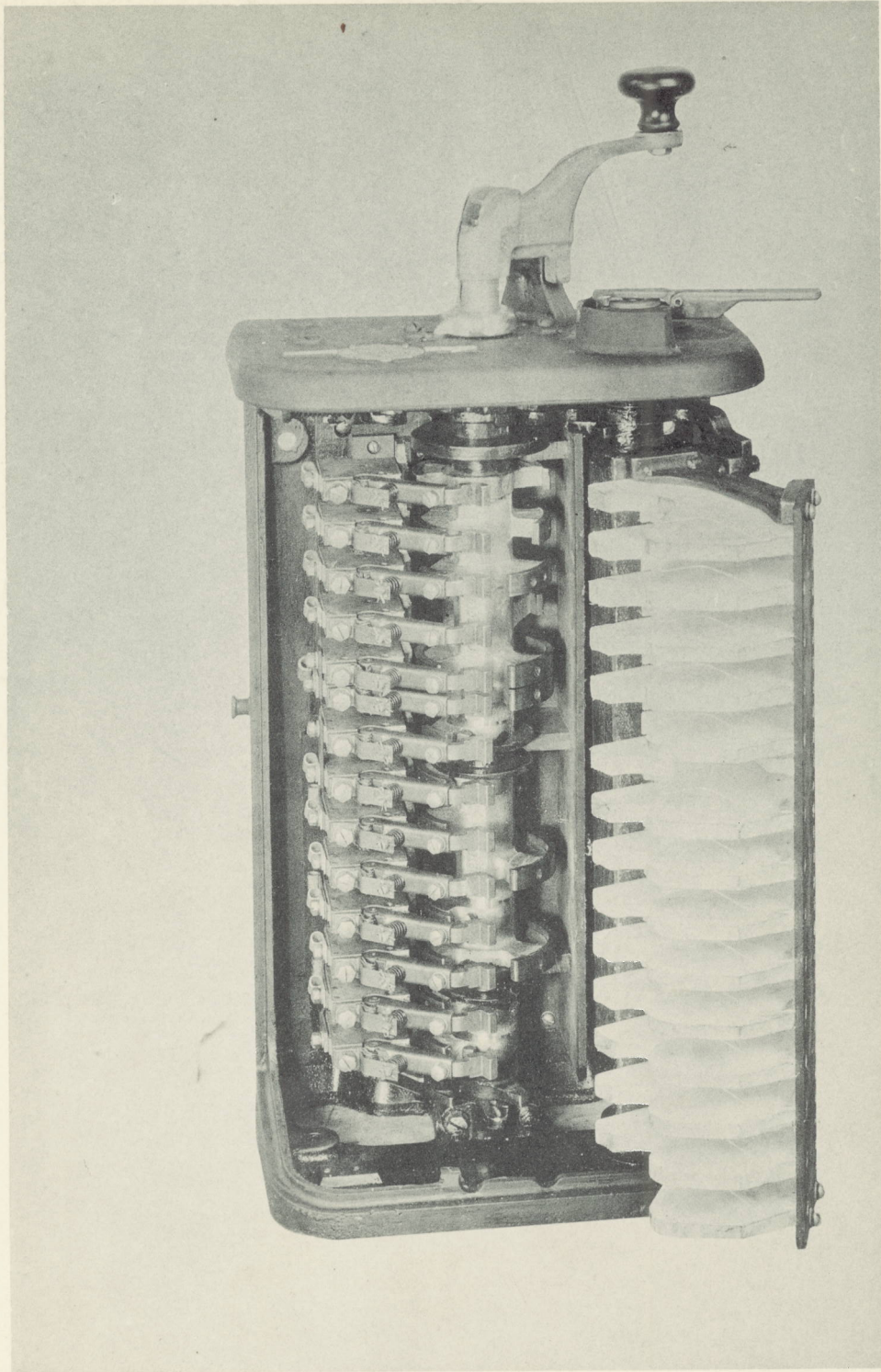
245494

TYPE K-75 FORM A CONTROLLER.

APPROX. 1/5 SIZE

INDEX E-353.7

5 12 26



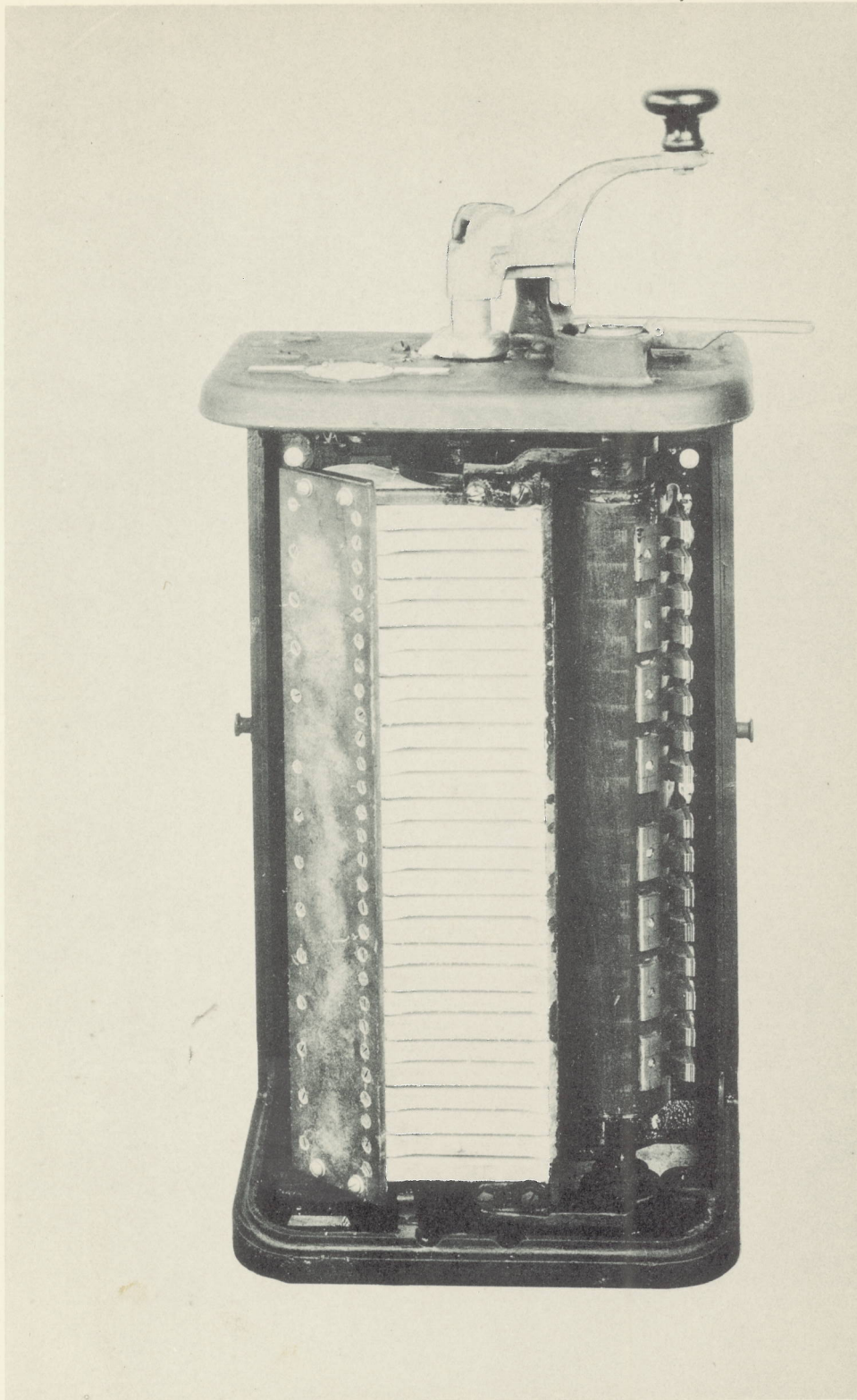
245494

TYPE K-75 FORM A CONTROLLER.

APPROX. 1/5 SIZE

INDEX E-353.7

5 12 26



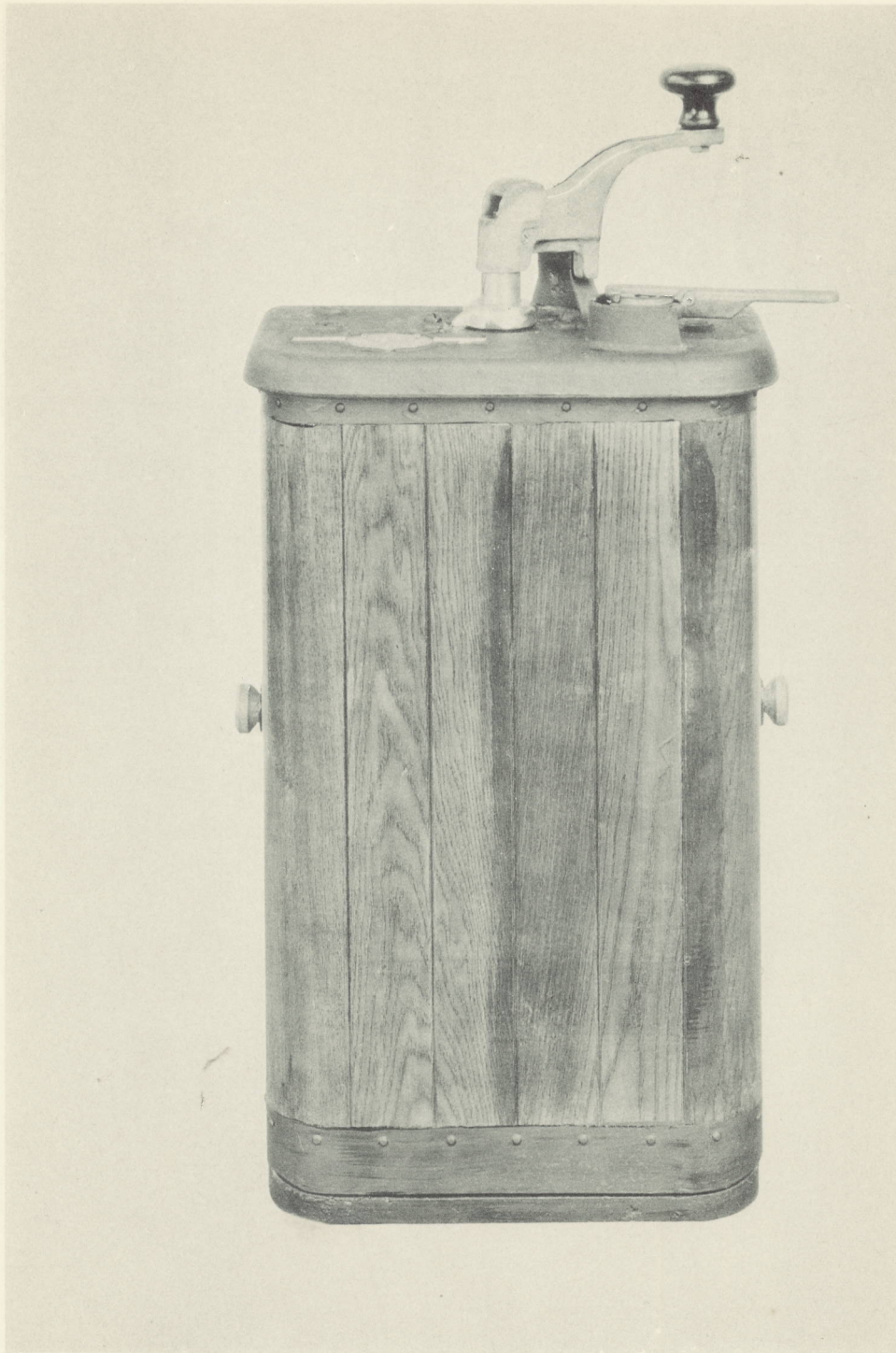
245496

TYPE K-75 FORM A CONTROLLER.

APPROX. 1/5 SIZE

INDEX E-353.7

5 12 26



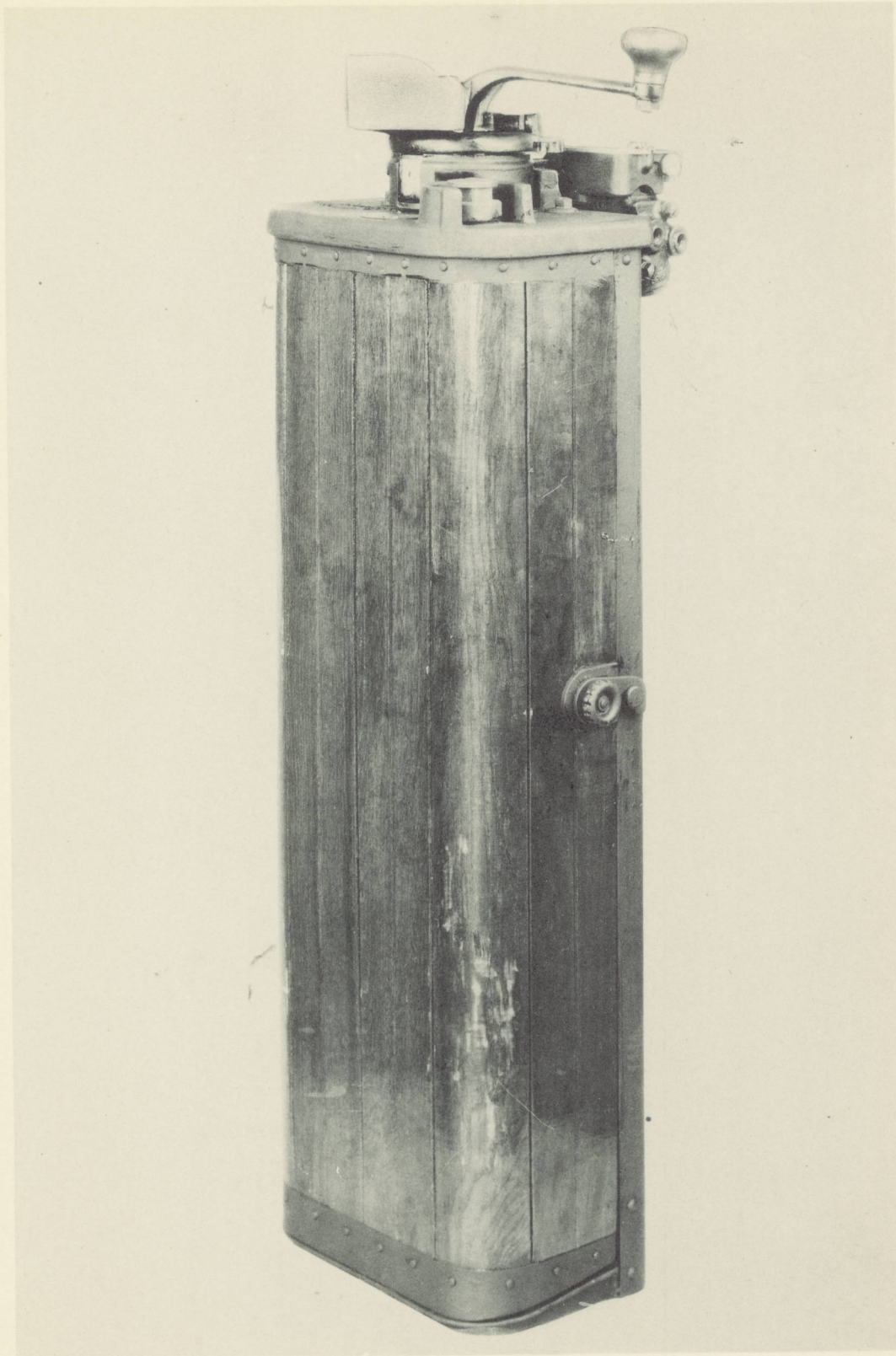
245495

TYPE K-75 FORM A CONTROLLER.

APPROX. 1/5 SIZE

INDEX E-353.7

5 12 26



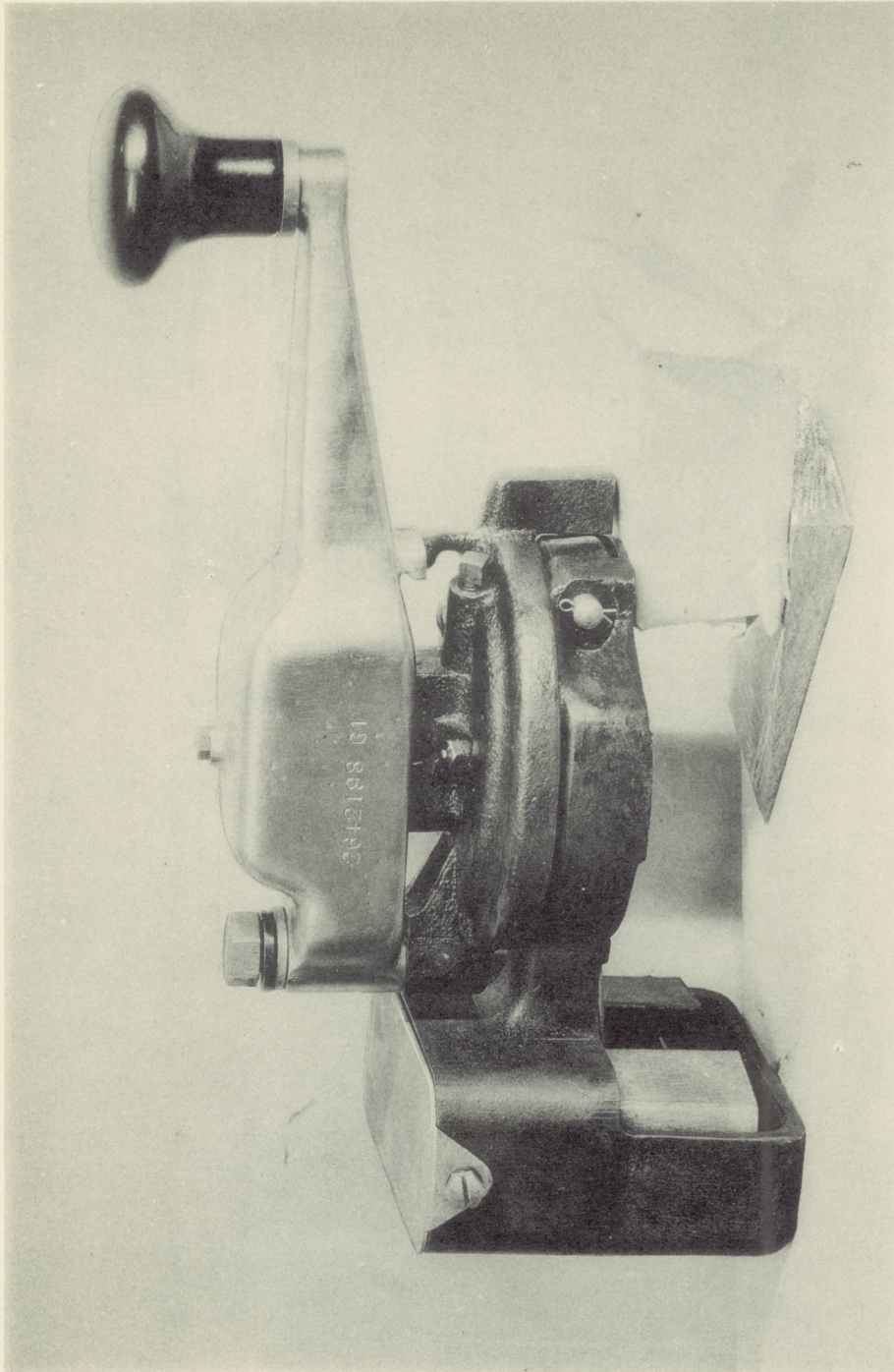
244991

TYPE K-63-BR CONTROLLER WITH LB-4-A CONTROL DEVICE
ASSEMBLED ON IT.

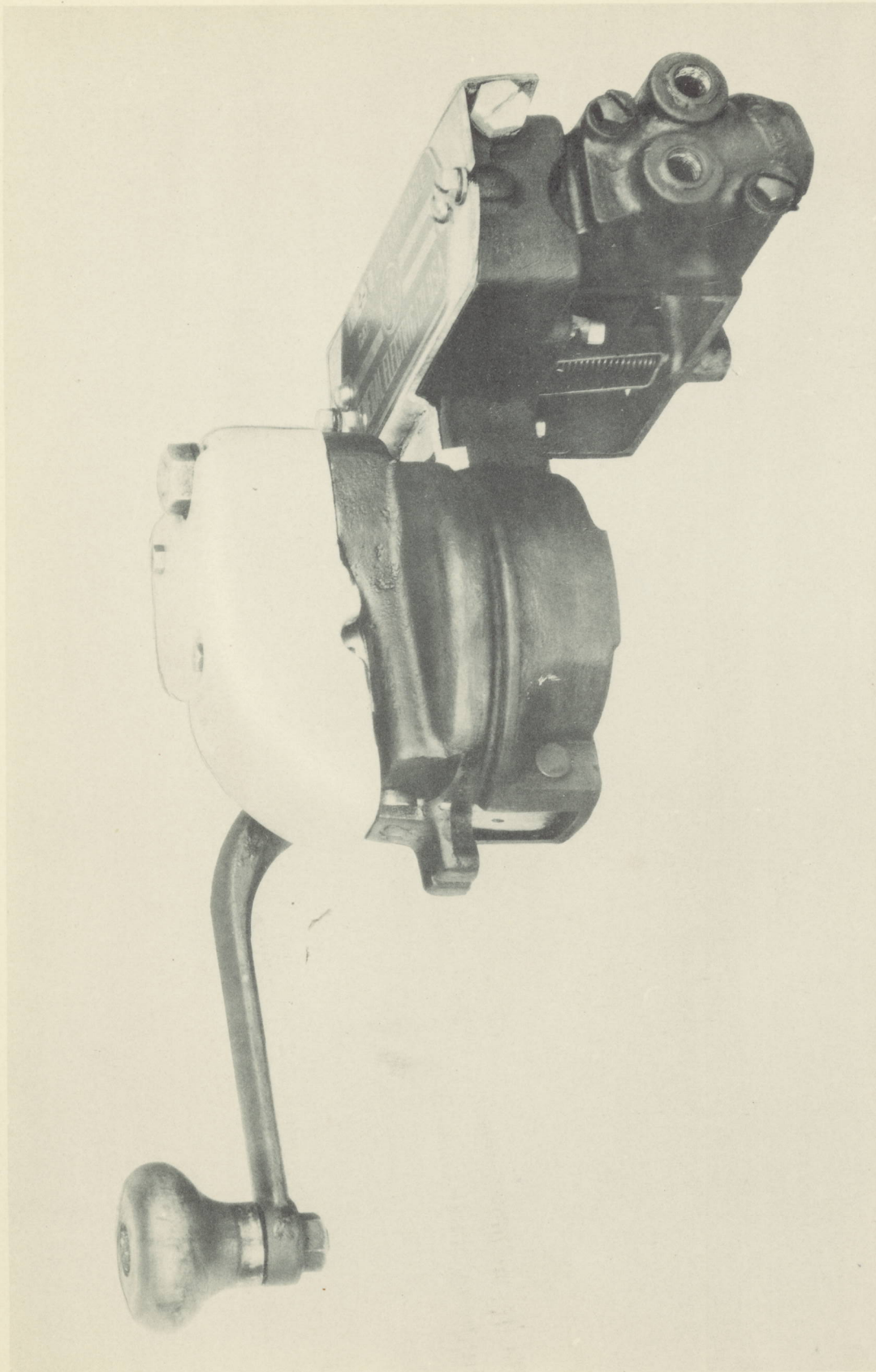
APPROX. 1/5 SIZE

INDEX E-353.7

12 17 25



409722 LB-2-A CONTROL HANDLE.
INDEX E-353.7

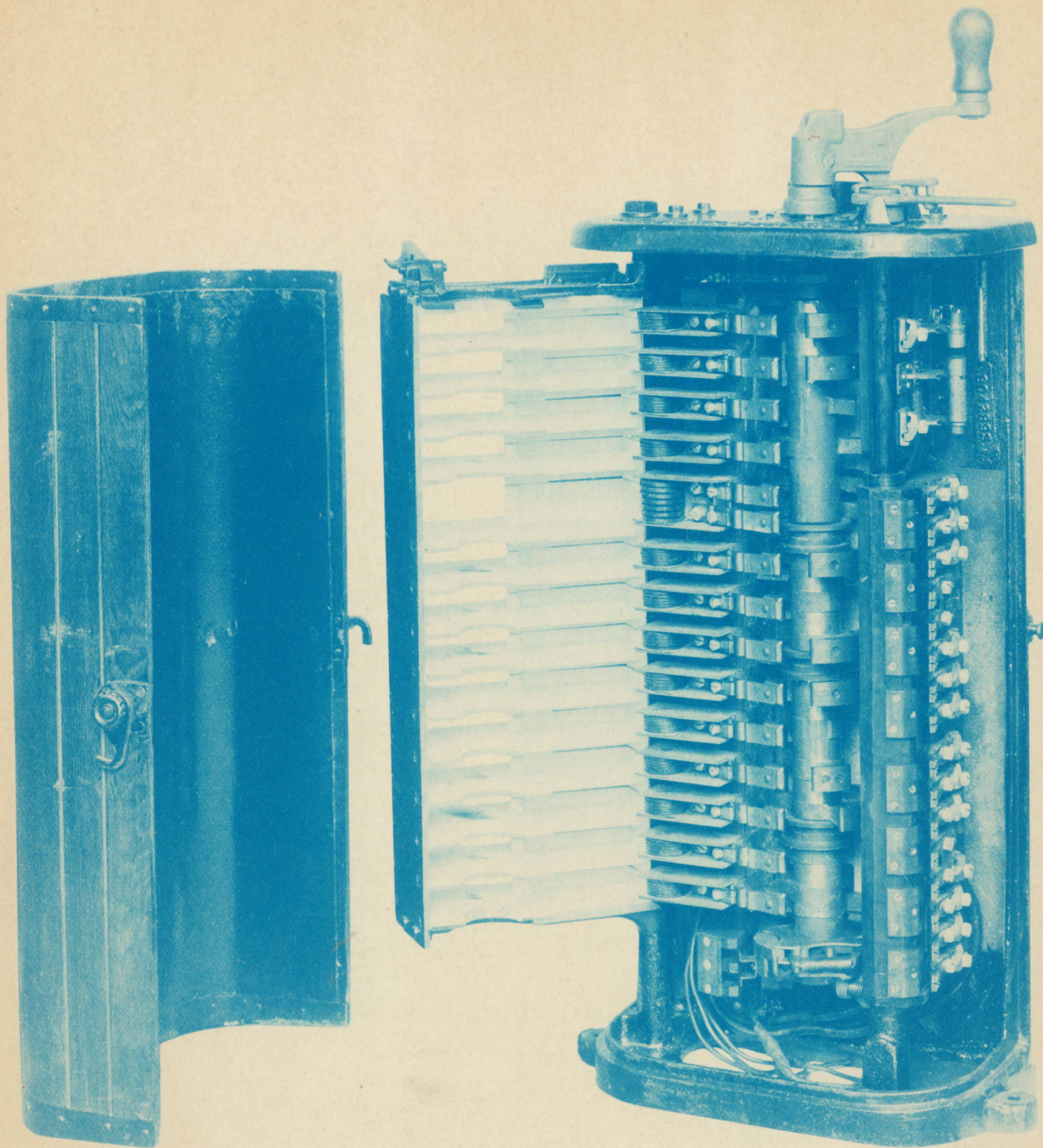


244990

TYPE LB-4-A CONTROL HANDLE.

INDEX E-353.7

12 17 25



K35-AA2

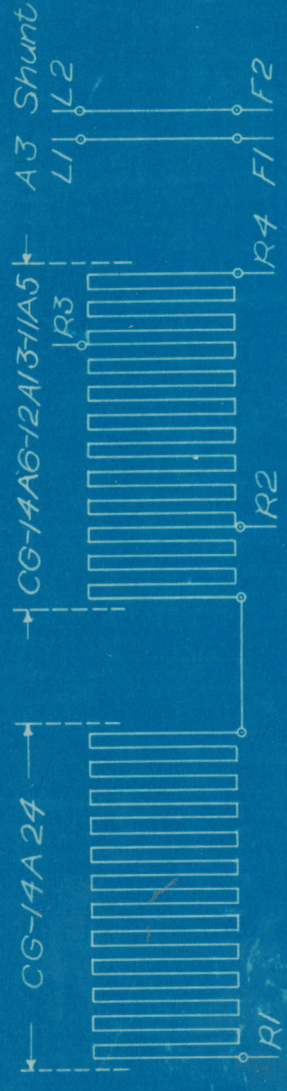
314053

TYPE K-35-AA-2 CONTROLLER

APPROX. 7 1/2" SIZE INDEX E-3517

10-30-26

Connections of CG Rheostats
 for use on 11 Ton Car Equipped with Two GE-800 Motors and K-2 Controllers



Resistance Approximate

| | |
|---------------------|----------------|
| R1 - R2 = 5.32 Ohms | R1 = 7.24 Ohms |
| R2 - R3 = 1.47 " | R2 = 1.92 " |
| R3 - R4 = .45 " | R3 = .45 " |
| F1 - L1 = 2.00 " | R4 = .00 " |
| F2 - L2 = 2.00 " | |

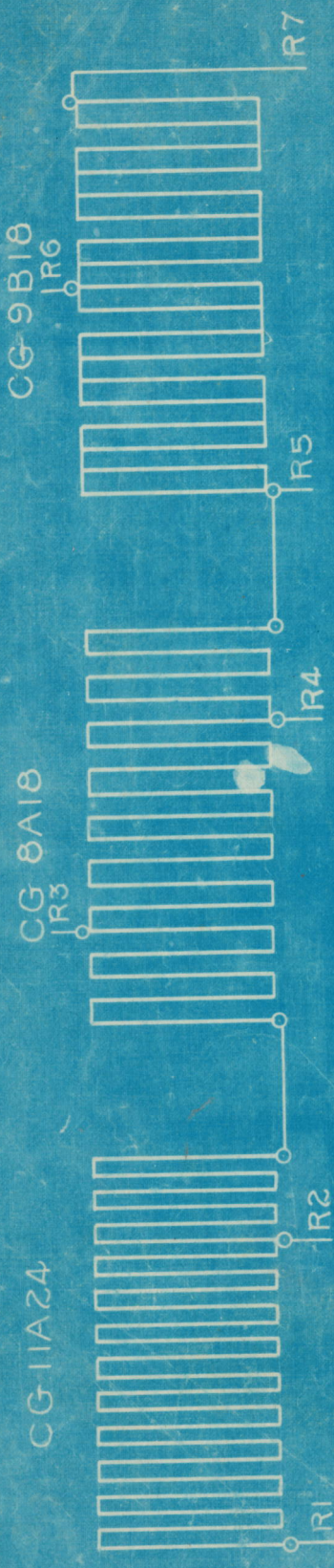
Name Plate end of each Rheostat at left
 These Connections are also suitable for Motors and Controllers

Checked F.E. Case

Engineering Dept.
 General Electric Company

6 May 1903

Connections of
CG Rheostats for use with 23 Ton Car Equipped with Four GE-67-A-1 Motors and K-6 Controllers



Resistance Approximate at 70°C

| | |
|---------------------|----------------------|
| R1 - R2 = 1.64 ohms | R1 = 3.58 ohms total |
| R2 - R3 = .84 | R2 = 1.94 |
| R3 - R4 = .53 | R3 = 1.10 |
| R4 - R5 = .24 | R4 = .57 |
| R5 - R6 = .18 | R5 = .33 |
| R6 - R7 = .15 | R6 = .15 |
| | R7 = .00 |

Name Plate end of each Rheostat at left

These connections are also suitable for Motors and Controllers

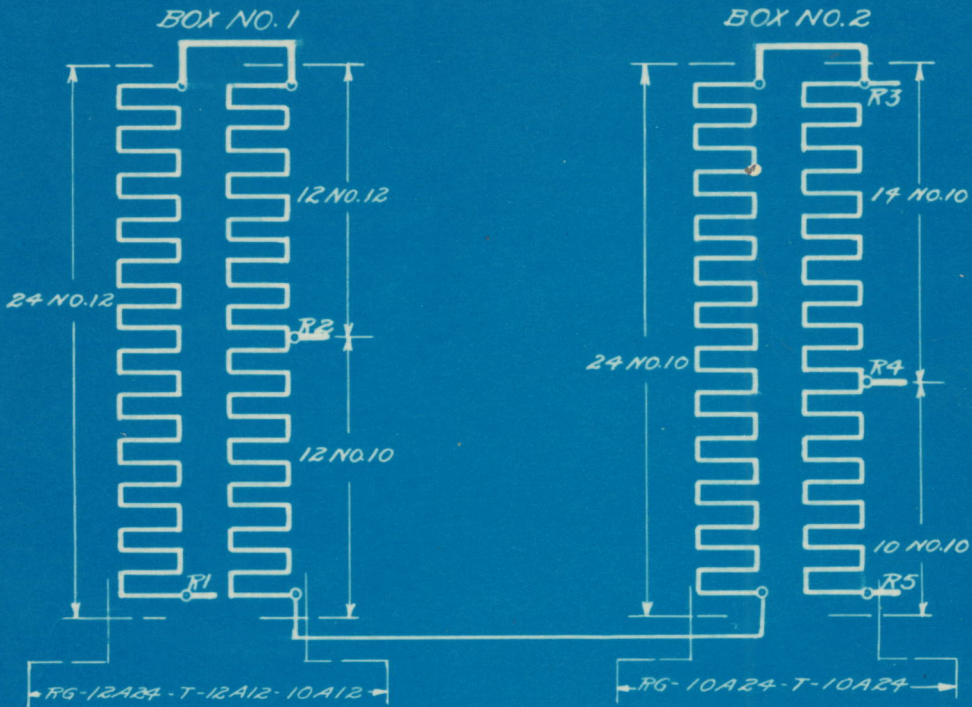
Checked *H.S. Case*

DS 1867
25 Apr. 1901
Z.M.C.

Engineering Dept.
General Electric Company

D.S. 1867

DS 1867



APPROXIMATE
RESISTANCE PER DIVISION

| | |
|-----------|-----------|
| R1 - R2 = | 2.66 OHMS |
| R2 - R3 = | 1.76 .. |
| R3 - R4 = | .88 .. |
| R4 - R5 = | .49 .. |
| TOTAL | 5.79 .. |

John Stuch
K-11 Control
W. C. ...

CONNECTIONS OF RG RESISTORS FOR USE WITH K-10 CONTROLLER

K 1922526

CHECKED R.S.B. J.K.F.

APPROVED R.W.V. EQUIP. DEPT.

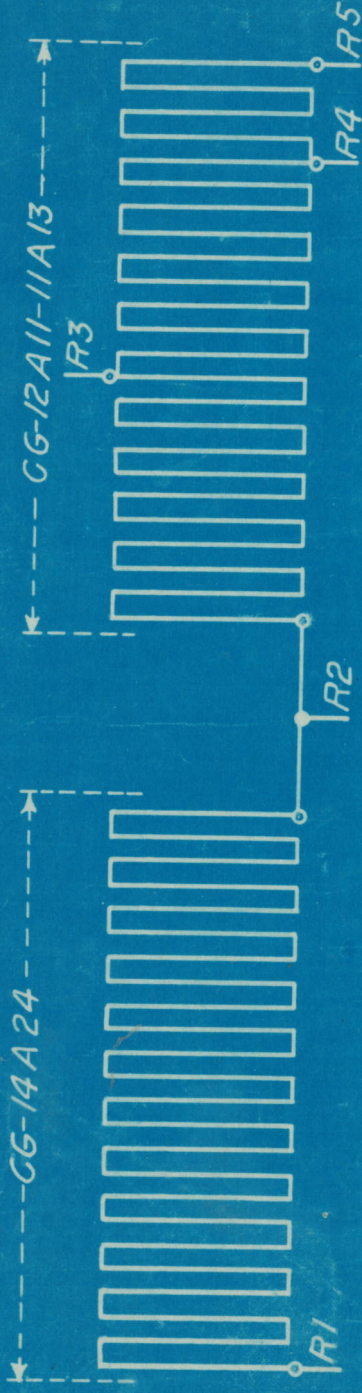
GENERAL ELECTRIC COMPANY, SCHENECTADY, N.Y.

R.C.

DRAWN BY R. NEWTON MARCH 9, 1920 INSPECTED

Mar. 10, 1920.

Connections of GG Rheostats
 for use on 11 Ton Car equipped with Two G.E-54-A-1 Motors and K-10 Controllers



Resistance Approximate

| | | | | | |
|---------|------|------|---------|------|------------|
| R1-R2 = | 4.25 | Ohms | R1-R5 = | 6.67 | Ohms Total |
| R2-R3 = | 1.24 | " | R2-R5 = | 2.42 | " |
| R3-R4 = | .82 | " | R3-R5 = | 1.18 | " |
| R4-R5 = | .36 | " | R4-R5 = | .36 | " |

Name Plate end of each Rheostat at left

These connections are also suitable for
 Motors and Controllers

Changed 11 Dec. 1903

Checked by *F. E. Carr*
 15 Dec. 1902

Engineering Dept.
 General Electric Company

D.S. 3163

Thos. Engvall

Connections of CG Rheostats
 for use on Car Equipped with Two GE-67 Motors and K-10 Controllers



Resistance Approximate

| | | | | | |
|---------|--------|------|---------|--------|------|
| R1 - R2 | = 3.40 | ohms | R1 - R5 | = 5.55 | ohms |
| R2 - R3 | = 1.13 | " | R2 - R5 | = 2.15 | " |
| R3 - R4 | = .65 | " | R3 - R5 | = 1.02 | " |
| R4 - R5 | = .37 | " | R4 - R5 | = .37 | " |

Name Plate end of each Rheostat at left

These connections are also suitable for [redacted] Motors and [redacted] Controllers

2503

ked

Engineering Dept.

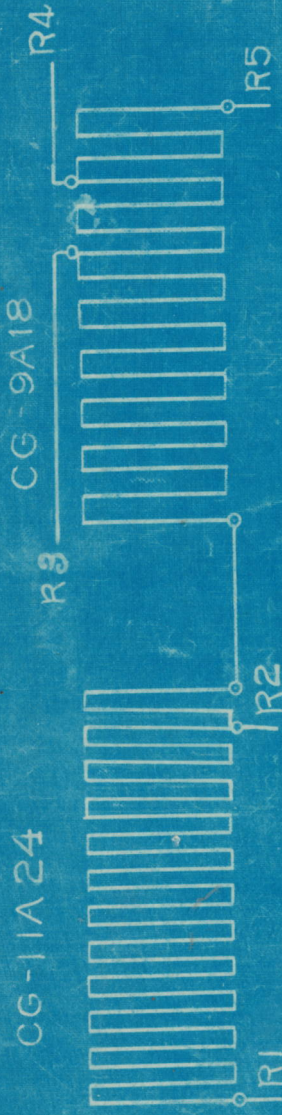
General Electric Company

2503

26 Mar. 1902

W. Fair

Connections of
 CG Rheostats for use with 20 Top Car Equipped with Two GE-57-A-9 Motors and K11 Controllers



Resistance Approximate at 70°C

| | | | |
|-----------|-----------|------|-----------------|
| R1 - R2 = | 2.00 ohms | R1 = | 3.50 ohms total |
| R2 - R3 = | .98 " | R2 = | 1.50 " |
| R3 - R4 = | .30 " | R3 = | .52 " |
| R4 - R5 = | .22 " | R4 = | .22 " |
| | | R5 = | .00 " |

These connections are also suitable for Motors and Controllers.

Changed 7 Mar. 1904

Checked *[Signature]*

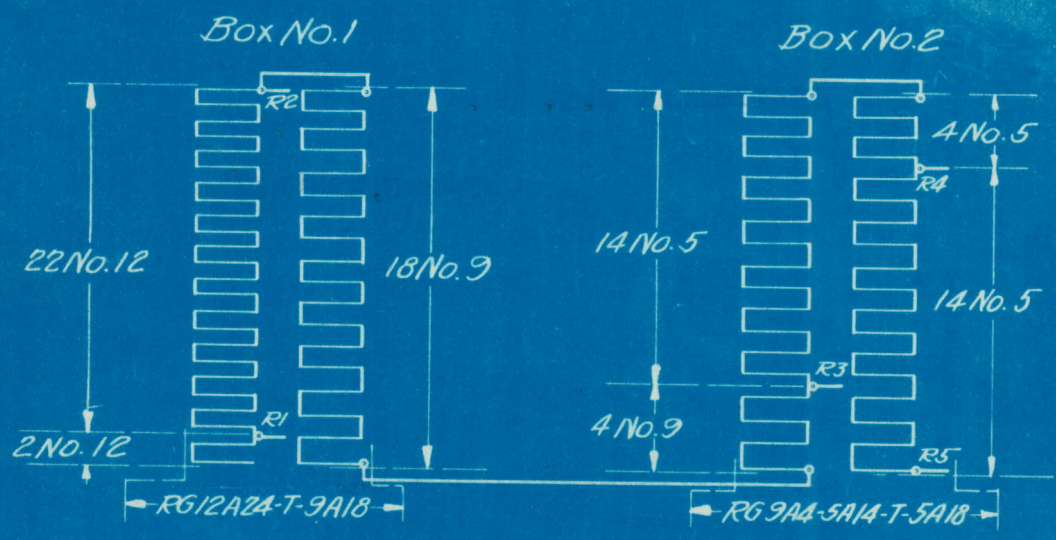
Engineering Dept.
 General Electric Company

A5 1871

29 Apr. 1901

D.S. 1871

Connections of Two RG Rheostats for use with K-11-A Controller and Two Motors.



Resistances per Division
 $R1 - R2 = 1.63 \text{ Ohms.}$
 $R2 - R3 = 1.08 \text{ ''}$
 $R3 - R4 = .39 \text{ ''}$
 $R4 - R5 = .30 \text{ ''}$
 Total = 3.40 ''

K-1632371

Checked G.A.B.

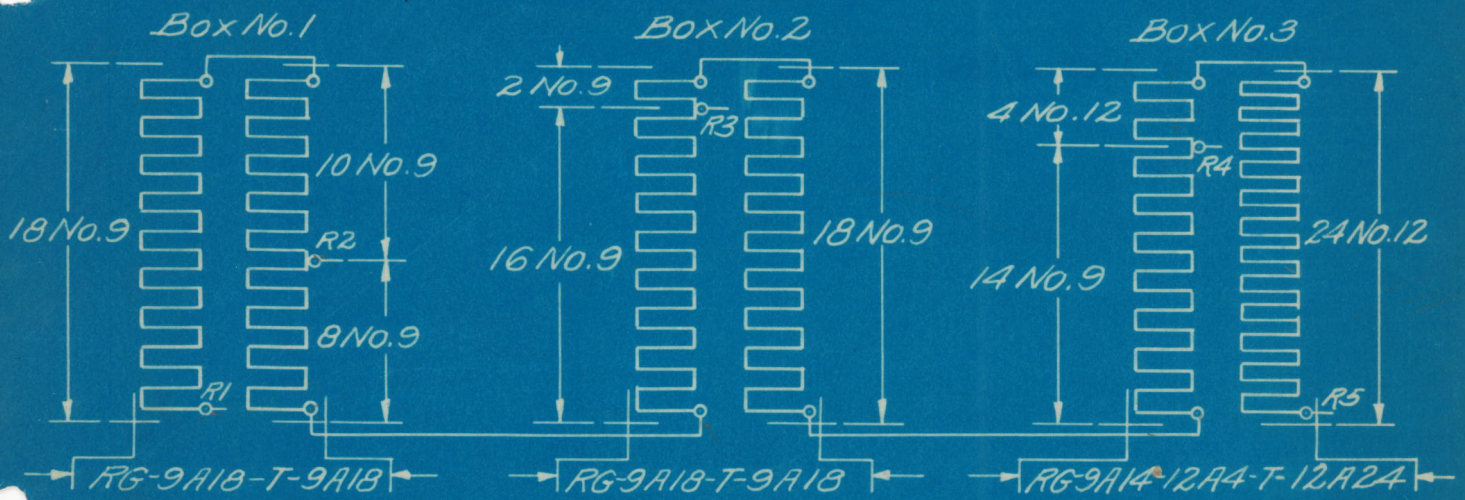
Approved J.E. Camp

15 June 1915

Engineering Dept.
General Electric Company

J.J.

K-1632371



Resistance Approximate
 R1 - R2 = 1.372 Ohms
 R2 - R3 = 1.176 "
 R3 - R4 = 1.666 "
 R4 - R5 = 2.072 "
 Total = 6.286 "

K-16372.16

Connections of RG Form A Rheostats
 for use with K-26 Controller

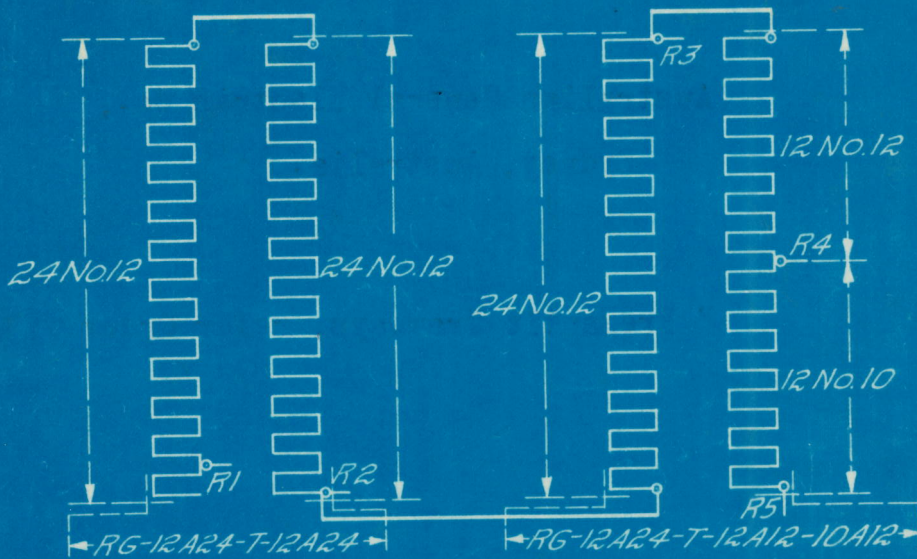
GENERAL ELECTRIC COMPANY, SCHENECTADY, N. Y.

Checked H.C.H.

Approved Rwy. Equip. Dept.

DRAWN BY G. Lyman 22 Mar. 1917 INSPECTED C. G. B.

*Connections of RG Rheostats
for use with Two GE 216 Motors and
K-36-G Controllers*



Resistance Approximate

$R1-R2 = 3.45$
 $R2-R3 = 1.80$
 $R3-R4 = .90$
 $R4-R5 = .60$

Resistance by Steps

1 = 6.75
 2 = 3.30
 3 = 1.50
 4 = .00
 5 = 3.30
 6 = 1.50
 7 = .60
 8 = .00

Checked F. G. Ellis

Approved F. Camp

20 Nov. 1911

Engineering Dept.
General Electric Company.

D.S. 25176